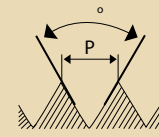
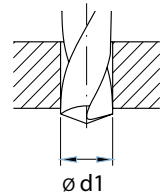
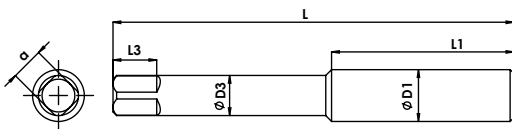
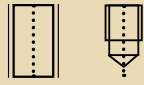




Threading Taps



HOLE TYPE

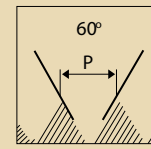


Unit : mm

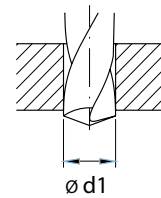
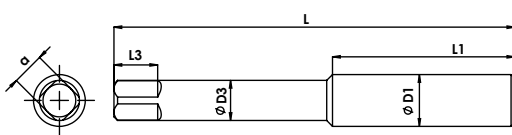
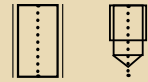
Nominal Diameter	Pitch	Overall Length	Thread Length	Shank Diameter	Square Size	Square Length	Tapping Drill Diameter
ØD1	p	L	L1	ØD3	a	L3	Ød1
M 2	0.4	44.03	11.5	3.25	2.58	4.46	1.6
M 2.2	0.45	45.72	15	3.25	2.58	4.46	1.75
M 2.5	0.45	47.51	15	3.25	2.58	4.46	2.05
M 3	0.5	49.4	17	3.25	2.58	4.46	2.5
M 3.5	0.6	52.85	20.6	3.66	2.86	4.46	2.9
M 4	0.7	56.33	22.5	4.22	3.26	6.05	3.3
M 4.5	0.75	62.99	26.6	4.8	3.69	6.05	3.7
M 5	0.8	63.29	26.6	5.41	4.15	6.05	4.2
M 6	1	67.04	30.7	6.15	4.71	6.84	5
M 7	1	67.68	30.7	7.21	5.5	7.64	6
M 8	1.25	69.85	30.5	8.2	6.23	8.43	6.8
M 9	1.25	74.61	33.7	9.12	6.9	10.02	7.8
M 10	1.5	74.61	33.7	10.29	7.73	10.02	8.5
M 11	1.5	80.17	36.5	8.2	6.06	10.02	9.5
M 12	1.5	85.83	42.1	9.32	6.9	10.81	10.5
M 12	1.75	85.83	42.1	9.32	6.9	10.81	10.2
M 14	1.5	91.28	42	10.91	8.07	12.4	12.5
M 14	2	91.28	42	10.91	8.07	12.4	12



Threading Taps



HOLE TYPE



Unit : mm

Nominal Diameter	Pitch	Overall Length	Thread Length	Shank Diameter	Square Size	Square Length	Tapping Drill Diameter
ØD1	p	L	L1	ØD3	a	L3	Ød1
M 16	2	96.84	46	12.2	9.04	13.99	14
M 18	2.5	102.4	46	13.78	10.2	15.58	15.5
M 20	2.5	107.95	50.8	15	11.12	17.16	17.5
M 22	2.5	119.06	56.4	17.71	13.17	18.75	19.5
M 24	3	124.62	56.35	19.31	14.37	18.75	21
M 27	3	129.8	63.5	20.35	15.13	20.2	24
M 30	3.5	137.8	65	22.79	16.96	21.9	26.5
M 33	3.5	145.8	65	25.98	19.34	25.2	29.5
M 36	4	153.8	76	28.17	20.99	26.7	32
M 39	4	161.8	76	31.35	23.38	28.2	35
M 42	4.5	169.8	81	33.18	24.75	28.2	37.5
M 45	4.5	177.8	81	36.35	27.12	31.7	40.5
M 48	5	185.3	90.5	38.61	28.82	31.7	43
M 52	5	193.3	90.5	38.61	28.82	31.7	47